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Notice of Allowability	Application No.	Applicant(s)
	10/630,055	WALTHALL, JIM
	Examiner	Art Unit
	Zoila E. Cabrera	2125
The MAILING DATE of this communication appeal claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIOF the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this app or other appropriate communication IGHTS. This application is subject to	plication. If not included will be mailed in due course. <b>THIS</b>
1. This communication is responsive to 11/29/04.		
2. ☑ The allowed claim(s) is/are <u>1-15 and 21-26</u> .		
3. $\boxtimes$ The drawings filed on <u>29 November 2004</u> are accepted by	the Examiner.	
4. Acknowledgment is made of a claim for foreign priority una) All b) Some* c) None of the:  1. Certified copies of the priority documents have 2. Certified copies of the priority documents have 3. Copies of the certified copies of the priority documents have International Bureau (PCT Rule 17.2(a)).  * Certified copies not received:  Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.  5. A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give 6. CORRECTED DRAWINGS (as "replacement sheets") must (a) including changes required by the Notice of Draftspers 1) hereto or 2) to Paper No./Mail Date  (b) including changes required by the attached Examiner's Paper No./Mail Date  Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in the control of t	e been received. e been received in Application No cuments have been received in this of this communication to file a reply IENT of this application.  itted. Note the attached EXAMINER es reason(s) why the oath or declara of the submitted. Son's Patent Drawing Review ( PTO- os Amendment / Comment or in the Comment or in the Comment of the drawing he header according to 37 CFR 1.121(c)	national stage application from the complying with the requirements  'S AMENDMENT or NOTICE OF stion is deficient.  948) attached  Office action of the back) of di.
attached Examiner's comment regarding REQUIREMENT	SIT OF BIOLOGICAL MATERIAL F FOR THE DEPOSIT OF BIOLOGIC,	nust be submitted. Note the AL MATERIAL.
Attachment(s)		
1. Notice of References Cited (PTO-892)	5. Notice of Informal P	atent Application (PTO-152)
2. Notice of Draftperson's Patent Drawing Review (PTO-948)	6. Interview Summary	(PTO-413),
<ol> <li>Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date</li> </ol>	Paper No./Mail Dat 08), 7. ☐ Examiner's Amendr	nent/Comment
4. Examiner's Comment Regarding Requirement for Deposit		ent of Reasons for Allowance
of Biological Material	9.  Other	
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U.S. Patent and Trademark Office		

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## **DETAILED ACTION**

## Allowable Subject Matter

1. Claims 1-15 and 21-26 are allowed.

The following is an examiner's statement of reasons for allowance:

- (a) Applicants' arguments of October 25, 2004, Pages 13 and 14, have been persuasive.
- (b) The allowability of the claims resides, at least in part, that the closest prior art of record **Dundorf (US 5,703,782)** does not disclose or suggest, alone or in combination the step of:

Regarding independent claim 1, projecting said three-dimensional illustration further comprising assigning a depth of cut per pixel distributed across a selected machining area; machining, in three-dimensional fashion, a three-dimensional surface within said solid corresponding to said illustration; and shading said three-dimensional surface of said solid according to selected depths of machining, in combination with the other elements and features of the claimed invention.

As for independent claim 21, machining, in three-dimensional fashion, a three-dimensional surface within said solid corresponding to said illustration; forming recessed surfaces on a non-machined surface of said solid; and shading said three-dimensional surface of said solid according to selected depths of machining, in combination with the other elements and features of the claimed invention.

As for independent claim 22, machining, in three-dimensional fashion, a three-dimensional surface within said solid corresponding to said illustration; securing fastener receiving mounting studs to a non-machined surface; and shading said three-dimensional surface of said solid according to selected depths of machining, in combination with the other elements and features of the claimed invention.

As for independent claim 23, said step of projecting said three-dimensional illustration further comprising assigning a depth of cut per pixel distributed across a selected machining area, said step of assigning a depth of cut per machining area further comprising assigning at least 200 pixels per square inch of area, in combination with the other elements and features of the claimed invention.

As for independent claim 24, said step of projecting said three-dimensional illustration further comprising assigning a depth of cut per pixel distributed across a selected machining area, said step of assigning a depth of cut further comprising establishing a scale of 0-255 projected into an intermediate location of said solid, in combination with the other elements and features of the claimed invention.

As for independent claim 25, forming at least one recessed locating surface on a non-machined surface of said solid; immersing said machined solid into an oxide bath; abrading a darkened coating formed by said oxide bath upon said three-dimensional surface and in order to shade said solid according to

**individual depths of cut,** in combination with the other elements and features of the claimed invention.

As for independent claim 26, securing fastener receiving mounting studs to a non-machined surface of said solid according to a capacitor discharge arc welding process; immersing said machined solid into an oxide bath; abrading a darkened coating formed by said oxide bath upon said three-dimensional surface and in order to shade said solid according to individual depths of cut, in combination with the other elements and features of the claimed invention.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

## Conclusion

2. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Zoila E. Cabrera whose telephone number is 571-272-3738. The examiner can normally be reached on M-F from 8:00 a.m. to 5:30 p.m. EST (every other Friday).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Leo Picard, can be reached on (571) 2723749. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306. Any

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inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-305-9600.

Zoila Cabrera Patent Examiner May 13, 2005

Jayprakash N. Gandhi Primary Examiner 2160 Technology Center 2800

Center 2800